

Tuning DRF1 pinch-off

- Go to P8 DRF1 <8>

PB P8 RF PARAMETERS<NoSets>					
P8	DRF1 ROTATOR OFF TIMES	SET	D/A	A/D	Com-U ♦PTools♦
-<FTP>+ *SA♦ X-A/D	X=TIME	Y=D:PMAGV ,D:LNV	,	,	,
COMMAND	Eng-U I= 0	I=-2000 , -2000	,	-200	, -20
-< 8>+ r_80 AUTO	F= 2.5	F= 2000 , 3200	,	2000	, 20
DRF_1	tunsy drf_2 drf_3 arf_1 arf_2 arf_3 arf_4 misc1 misc2 misc3				
D:R1HLFB	DRF1 Fanback Sum		5.055	MV	
-D:R1L2T3	DRF1-2 BUNCH ROT: OFF	.000043	.000043	SECS	...
-D:R1L3T3	DRF1-3 BUNCH ROT: OFF	.000039	.000039	SECS	...
-D:R1L4T3	DRF1-4 BUNCH ROT: OFF	.000042	.000042	SECS	...
-D:R1L5T3	DRF1-5 BUNCH ROT: OFF	.000035	.000035	SECS	...
-D:R1L6T3	DRF1-6 BUNCH ROT: OFF	.000033	.000033	SECS	...
-D:R1L7T3	DRF1-7 BUNCH ROT: OFF	.000044	.000044	SECS	...
-D:R1L2RL	LLRF DRF1-2 ROTATE LEVEL	6	5.985	VOLT	.
-D:R1L3RL	LLRF DRF1-3 ROTATE LEVEL	6	5.985	VOLT	.
-D:R1L4RL	LLRF DRF1-4 ROTATE LEVEL	6	5.935	VOLT	.
-D:R1L5RL	LLRF DRF1-5 ROTATE LEVEL	6	6.015	VOLT	.
-D:R1L6RL	LLRF DRF1-6 ROTATE LEVEL	6	5.93	VOLT	.
-D:R1L7RL	LLRF DRF1-7 ROTATE LEVEL	6	5.935	VOLT	.
-D:EROFP2	drf1-2 phase err offset	-21.2		Degs	
-D:EROFP3	drf1-3 phase err offset	1.5		Degs	
-D:EROFP4	drf1-4 phase err offset	9.5		Degs	
-D:EROFP5	drf1-5 phase err offset	-2.3		Degs	
-D:EROFP6	drf1-6 phase err offset	28.2		Degs	
-D:EROFP7	drf1-7 phase err offset	10		Degs	
D:PHERR2	drf1-2 phase error		-.056	Degs	
D:PHERR3	drf1-3 phase error		-.06	Degs	
D:PHERR4	drf1-4 phase error		-.043	Degs	
D:PHERR5	drf1-5 phase error		-.105	Degs	
D:PHERR6	drf1-6 phase error		.242	Degs	
D:PHERR7	drf1-7 phase error		.091	Degs	
A:STCKRT	Pbar Stacking Rate		25.57	mA/h	
A:PRDCTN	PBARS PER P @ TOR109		18.81	E-6	

- Tune the phase error offset.
 - Setup the scope with DRF1-2 on channel one and DRF1-# (2-7) on channel 2.
 - Add 0.00005 to the D:R1L#T3, bunch rotation off timer, for the cavity that you want to tune.
 - Change D:EROFP# in two degree steps and watch the scope to see if it improves.
 - We want D:PHERR# to be zero when the scope crosses zero.
 - There is a trick in that when the scope crosses zero, if the D:PHERR# is not equal to zero, you can make a quick change at this time. This takes some practice, but can save you time in the long run.
 - Set D:R1L#T3 back to it's original value.
 - Tune bunch rotation off timer
 - Setup the scope to get a good view of the RF turning off.
 - Tune D:R1L#RT3 to minimize width of the signal after the RF turns off.
 - Repeat for the other cavities
 - Set the relative timing between cavities.

- Set the x-axis in the middle of the RF waveform and then blow up the scale until you can see the individual oscillations.
- Comparing two cavities, use a tweak POT to align the phases.
- If the changes are out of the range of the POT, then cabling may have to be added or removed.